

SolidClassic Thickness 19mm (3/4")	Fastener	Gauge/thickness	Size /length	Crown	Spacing	distance from board ends	Special Instructions
2 1/4" - 3 1/4" board widths	Staple	15,5	2"	1/2"	6-8"	1-3"	n/a
	Cleat	16	2"	n/a	6-8"	1-3"	
4 1/4" - 5" board widths	Staple	15,5	2"	1/2"	6-8"	1-3"	NEW Glue assist is recommended on 5" width (See notes below)
	Cleat	16	2"	n/a	6-8"	1-3"	

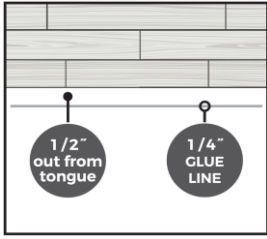
Note: The pressure of the air compressor must be set at a level that brings the crown of the staples or the head of the cleats embedded at a maximum of 25% of its own diameter (staple) or thickness (cleat). Minimum two (2) fasteners per board.

Flex Flex16 - Thickness 16mm (5/8") & Flex19 - Thickness 19mm (3/4")	Fastener	Gauge/thickness	Size /length	Crown	Spacing	Distance from board ends	Special Instructions
Flex 16 - 4 3/8" & 5 1/8" board widths	Staple	18	1 1/2" - 1 3/4"	1/4"	4-6"	1"	STAPLE ONLY! NEW Glue assist is recommended on 5 1/8" and over widths (See notes below)
Flex 19 - 4 3/8", 5 1/8", 6 1/8" & 7 1/8" board widths	Staple	15,5	1 3/4"-2"	1/2"	4-6"	1"	STAPLE ONLY! NEW Glue assist is recommended on 5 1/8" and over widths (See notes below)

Note: The pressure of the air compressor must be set at a level that brings the crown of the staples or the head of the cleats embedded at a maximum of 25% of its own diameter (staple) . Minimum two (2) fasteners per board.

Max Max19- Thickness 19 mm (3/4")	Fastener	Gauge/thickness	Size /length	Crown	Spacing	Distance from board ends	Special Instructions
Max 19 - 5 1/8" & 7 1/8" board widths	Staple	15,5	2"	1/2"	4-6"	1-2"	NEW Glue assist is recommended (See notes below)
	Cleat	16	1 3/4"-2"	n/a	4-6"	1-2"	
	Cleat	18	1 3/4"	n/a	4-6"	1-2"	

Note: The pressure of the air compressor must be set at a level that brings the crown of the staples or the head of the cleats embedded at a maximum of 25% of its own diameter (staple) or thickness (cleat). Minimum two (2) fasteners per board.



1/2" out from tongue

1/4" GLUE LINE

NEW! Faster and Easier Glue Assist Instructions:

As per the NWFA (National Wood Flooring Association) suggestions to assist wider board fasten down installation with glue. Ensure that the subfloor is clean and free of any debris that could reduce the bond of the flooring adhesive. Use non-crystallizing T&G adhesive to glue the butt end joints. (e.g. Decobond 18, Roberts 1406, Finitec, or similar). Use a tubed or sausage style elastomeric urethane flooring adhesive (e.g. Bostick EFA+ Mapei Ecobond 905, Sikabond Construction Adhesive, or similar.) with the proper gun to attach the wood planks to the subfloor. Simply run a 1/4" bead of adhesive 1/2" in front of and parallel to the installed/fastened tongue.(See Diagram)Take care when engaging the next row of flooring to ensure that you achieve proper fit to the installed row. Use recommended fasteners and schedule as listed above.

All wood flooring can move. The movement of a wood floor can cause noise. Glue assist can reduce movement and achieve the result of less noise. Any noise from an installed floor is not considered a manufacturing or product defect.

